

# **HOW TO BUILD YOUR VERY OWN HHO ROOM HEATER AND COOK TOP STOVE**

**- BURNING ONLY WATER FOR FUEL –**

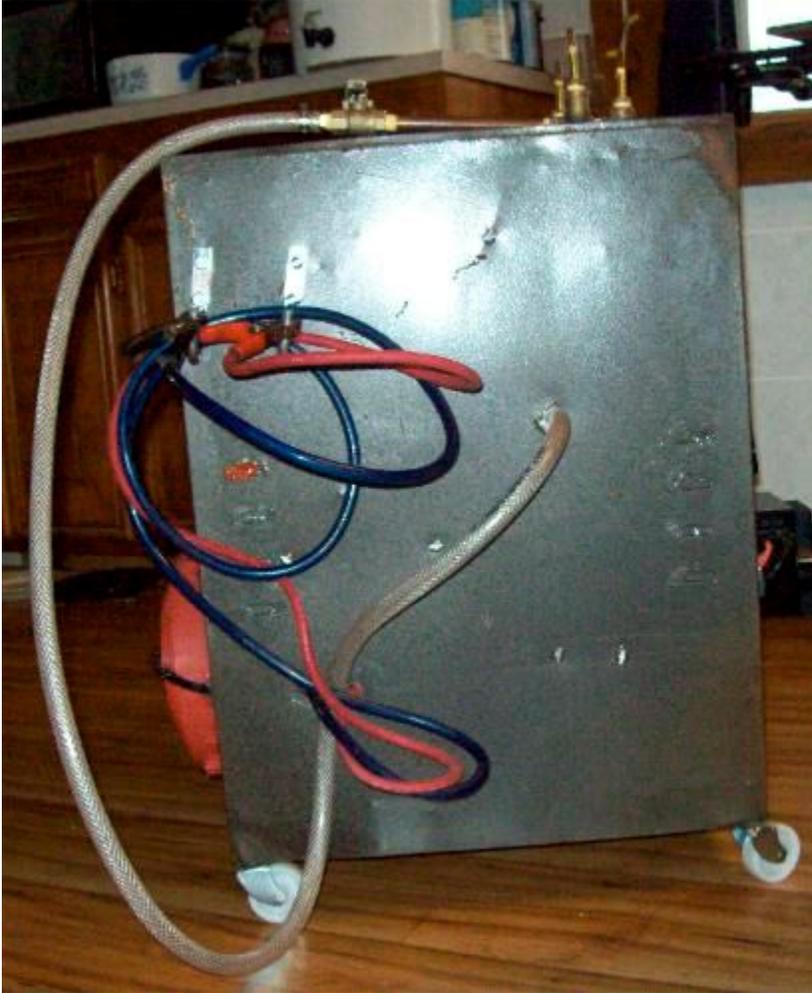
**Most people who even know about HHO think only about using it in your car or pickup to increase gas mileage, but did you know you can heat your home with HHO gas and you can even cook with HHO gas.**

If you have a 12 volt system installed as I do (with 12 volt solar panels, 12 volt wind turbine and 12 volt batteries) it's a simple matter of hooking up a couple of color coded battery cable clips and you are ready to go. I will show you how I heat with HHO gas and I can even cook with HHO gas. If you do not have a 12 volt system you can still use this heater/cooker with a 12 volt power supply.

Now if times get tough and you run out of firewood and propane this can come in very handy. Especially if you are making lots of power when the sun is shining and you are not able to use all the power you make this is an extra way you can make use of your 12 volt power for something very useful, cooking and heating.



The first thing you will need is a box to build your system in. I found this tool box on ebay for \$40 plus \$20 shipping, It had only 1 removable shelf which was handy. I installed the casters and cut all my own holes. My tool box measures 23" tall by 18" wide and 11" deep, these measurements are not critical and you can work with a smaller box if need be or a larger box but not grossly bigger or smaller.

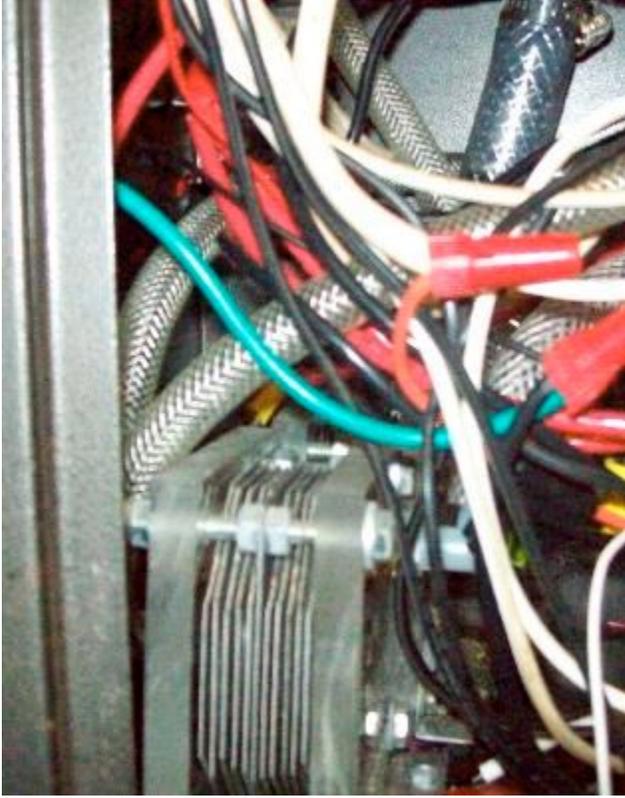


This is the back side of my box showing the power cables and the gas line coming through the back side of the box. Also you can see my red fan on the left but you will not need that. Also shown on the left of the small black PWM cell Exciter which you will probably not need, but if you think you need this device you can get one at [www.hydrogengarage.com](http://www.hydrogengarage.com) and most other HHO suppliers.





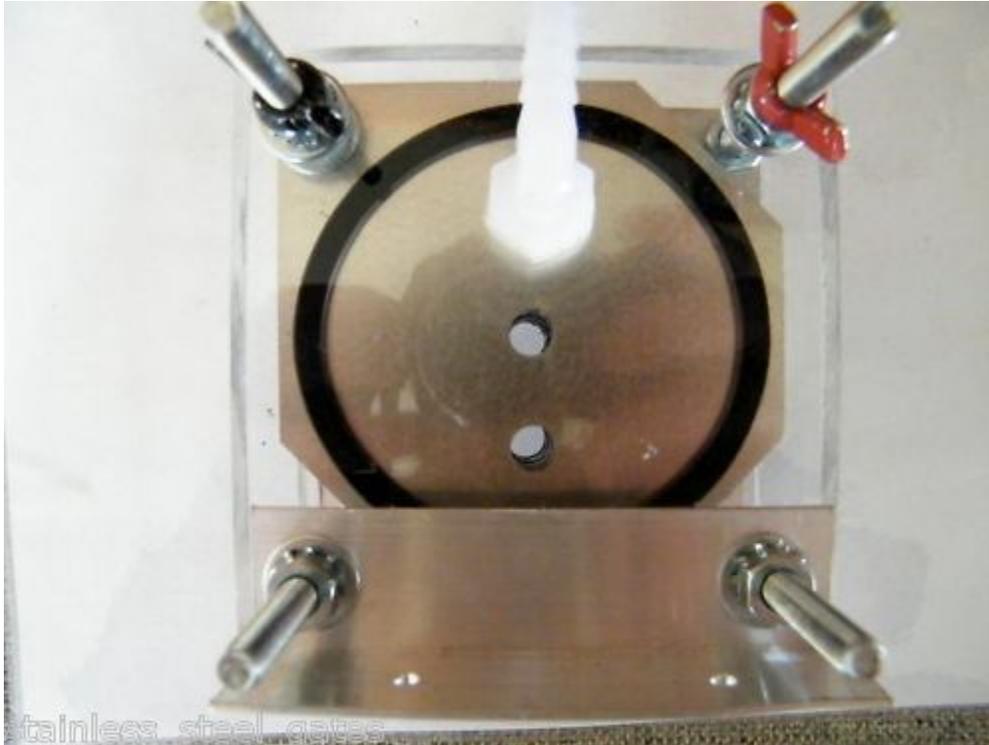
Next you will need one or two HHO generating units. Your total gas output should be about 3 liters per minute. So shop around and you will probably need two small units or one big unit but be forewarned these units are not cheap. The smaller unit will cost you about \$100 to \$140 each and a big unit will run you about \$250 up. Be sure to use **ONLY** a dry cell HHO generator they make cheap HHO generators out of fruit jars these **WILL NOT WORK** as they produce way to little gas, are dangerous and are considered wet cells **NOT** dry cells.



Another view of my HHO generator mounted in my case. Because of limited space I installed my braided plastic 3/8" line before I installed the HHO generators in my case, I just made sure I had plenty of hose to run it where I needed to go with it. Sorry about all the wiring but the extra wires are because of the fan and the PWM cell exciter I have installed on my unit which you will NOT need. So your case should be simpler with fewer wires. Keep in mind a rule of thumb, a cable, a hose is best if it's a couple inches to long verses an inch to short, so do not be skimpy on the hoses and wires. If you find you have WAY to much wire or hose AFTER you install something it is a simple matter of cutting the hose or wire to trim it back some IF it's needed.



Larger HHO generating cell, be sure your barb fittings will fit a 3/8" hose, if not you will need to replace the hose barb.



Smaller HHO generating cell, be sure your barb fittings will accept a 3/8" hose if they don't you will need to replace these barbs with a 3/8" barb. These smaller HHO Generating Cells usually make gas at about 1 1/2 liters per minute so two of these units will put you at the bottom of the scale of needed gas production. But keep in mind manufactures some time fudge the numbers and you may find at 10 to 12 amps (per unit) you are only making about 1/2 liter of gas per minute. This does NOT mean you will not get a flame it just will not be a strong or hot enough flame. So when it comes to HHO generating units you are better off biting the bullet and getting a good unit and paying the price and being happy with the results then going cheap and NOT being happy with the outcome of your heat production.

We do not get any favors for recommending anyone or anything, it is simply our opinion and if you find a better HHO generator great for you.

Some of our HHO generator manufactures are:

<http://hydrogengarage.com/>

<http://www.hydrogenjunkie.com/>

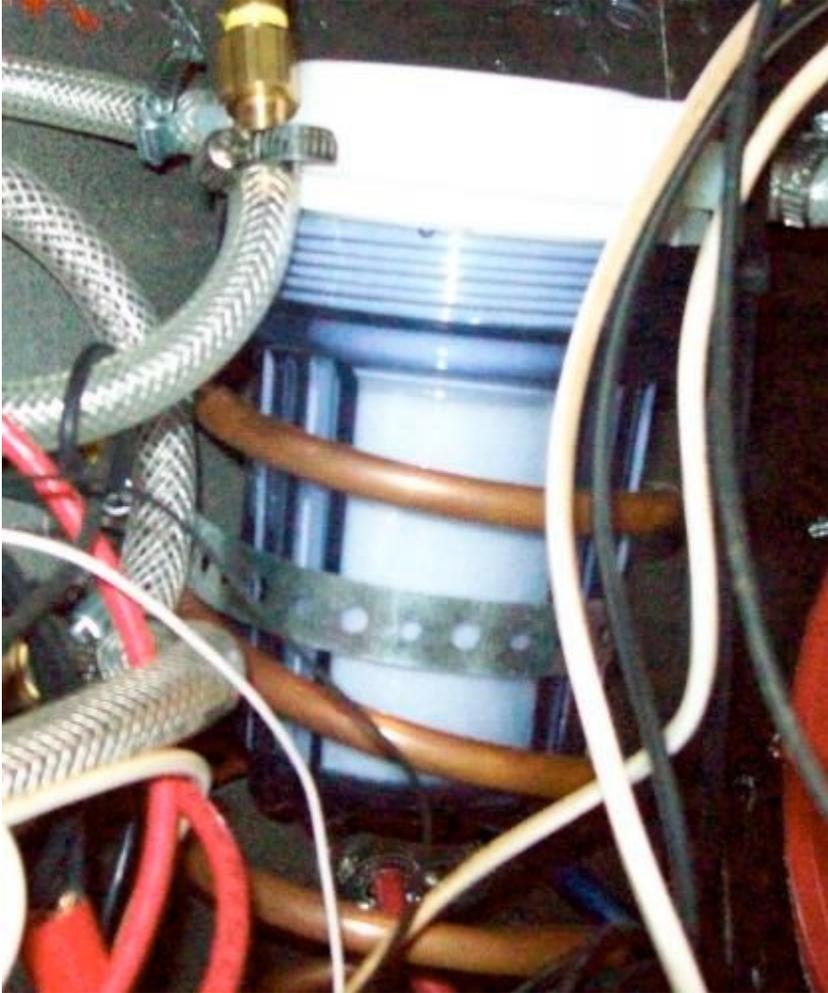


Water Reservoir tank collects incoming water and gas and dispenses gas to the dryer and collects water at the bottom to return it by pump to the HHO generators again. Be sure your barb fittings are for a 3/8" hose.



---

This is what the dryer looks like. The theory is the gas as it's made and carried via water into the collection tank has a lot of moisture in it so this device will take out the excess moisture before it gets to your torch. This device also works as a spark arrestor too. Again be sure your fittings are for 3/8" hose.



Note my dryer has a 3/8" soft copper line wrapped around it. The HHO generating process creates heat and you will need a coil of 3/8" soft copper pipe as a heat exchanger to help reduce any excess heat. I wound mine around my dryer to help hold it in place. I added a fan to help keep this coil cool but it was not needed.



As for the water pump

- Engine cooling, intercooling, fluid transfer and heat exchangers.

- Smooth flow.
- Quiet operation.
- Handles aggressive liquids.
- Max. Liquid Temperature 110 °C 212 °F.
- Long life brushless DC motor.

This pump is Jabsco, a little pricy but it is a good pump, quiet, can handle hot water, brushless and has long life, you can pay a lot less and get a lot less too.

You can find this pump at: <http://www.marinesuperstore.com/item/99351571/jabsco-59510-cirrculation-pump>

You will need to take this pump to your local hardware and ask them how to plumb this pump with it's 1" fitting and downsize it to fit 3/8" Inside Diameter (5/8" Outside Diameter) tubing. (if you have (2) HHO generators you will need to figure out how to step your fittings from 1 inch down to two 3/8" fittings to run through your braded plastic line into your HHO generators) And do now forget you have your return lines that now have to be stepped up from 3/8" to fit the 1" barb fitting on the water pump. Every single connection where you are attaching a plastic braded line onto a brass or plastic fitting you will need a hose clamp.



This is the burner assembly made of 1/4" brass fittings. NOTE: all connections of fittings have yellow Teflon tape this is a special Teflon tape that is special made for gas use. Be sure to use the yellow Teflon tape when fitting these pipes together. You will need a 3/8" barb nipple to attach your 3/8" plastic braded hose (with a hose clamp) to and then you will need a 6" long by 1/4" brass nipple threaded at both ends then screw the end of the 6"

long nipple into the 4 way by 1/4" fitting then you will need 3 – 1" by 1/4" nipple fittings, then you will need 3 – 90 degree elbows that are 90 degrees, then you will need 3 – 3/8" hose barbs that are threaded inside to accept the welding torch tips. Be sure you use the yellow Teflon tape on all connections and as you assemble these be sure you pack the 6' pipe with brass wool and then pack the 4 way with brass wool too.



You may be asking just why we have a picture of a package of brass wool? The truth is Brass Wool is very important to stop flashbacks in your burner assembly. Use a pencil and pack the 6" long 1/4" brass nipple fitting with brass wool, also pack the 4 way fitting with brass wool and even pack the 1" by 1/4" nipples with brass wool this will prevent any flash backs from happening. This step is very important be sure you do this as a minor explosion can happen if you don't. You can also pack the 90 degree 1/4" elbows with brass wool also just to be extra safe. Don't worry about packing it to tight as there is lots of space to get the gas around the brass wool to the burner tip.

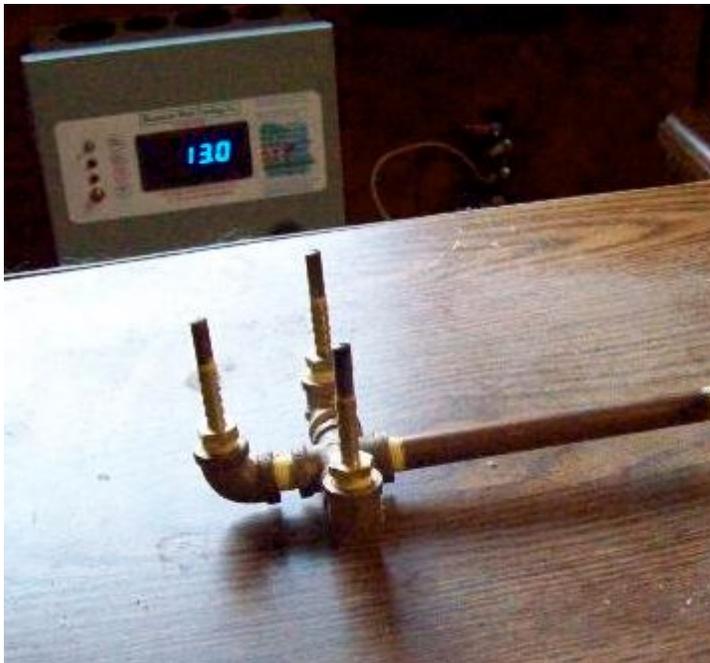
#### WARNING:

HHO gas is explosive and it carries it's own Oxygen so it will burn/explode just fine in your burner tip, hose barb, 90 degree elbow etc. So somewhere you need to stop it with the fitting packed with Brass Wool. Do not test this unit in your home until your sure it has NO leaks and is safe to use and operate indoors. When starting this unit as soon as

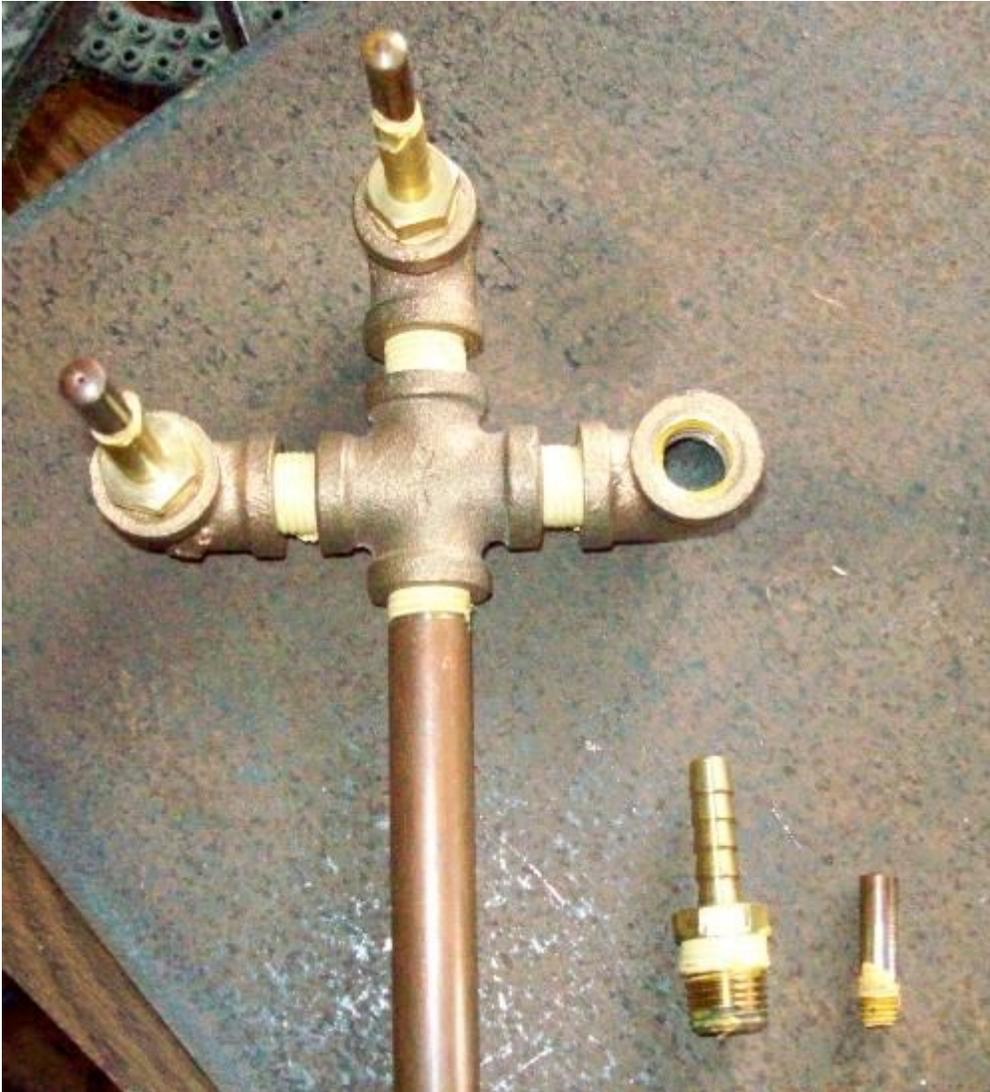
power hits the HHO generators and the water pump you will start making gas right away so do NOT delay in lighting your burners ASAP.

This unit has NO storage capacity so DO NOT attempt to shut off or block the gas going to the burner while power is still applied to the HHO generator/s and/or water pump to do so a bigger explosion WILL occur, one you will NOT like I guarantee, death, injury, destruction can occur.

To shut the unit off simply un-plug the unit from it's power, by disconnecting the power it stops the pump from pumping and stops the HHO reaction and the gas will simply burn out that is in the lines, usually with a mild pop to let you know it's out.



Another view of my burner assembly.



Note 1/4" hose barb fittings that will accept 3/8" hose and the 1/4" hose barb is threaded on the inside to accept the welding torch tip that is .028 (.026 to .030 will work fine also) You will probably need to take the hose barbs and the welding torch tips to a machine shop to have them thread the inside of the hose barb to accept the torch tip. I didn't know there was a difference in 3/8" hose barbs but there is, you will need the longer hose barb and IF your machine shop tells you they can NOT thread your hose barb take it back and ask for a different style and if they don't have it in a different style go to another plumbing supply or hardware till you find the right kind of 3/8" hose barb that can be threaded to accept the welding torch tip. With this type of burner you can power it using only about 500 watts.

To turbo boost your room heater you can buy a 18" section of square duct work that is 13" wide by 6" tall and drill (3) holes to match the burner you built in the center of the duct. Now take your burner and slip it through the holes in your duct, now place a 1/2" thick round steel plate that is 10 to 12 inches in diameter inside the duct and brace it about 1/2" above the burner and then place a 12 volt fan one that you can adjust the speed of the fan as if it blows to much air it will not have time to heat the air before it blows it out of the duct into your home. You can increase your heat out put greatly by doing this.

You can adjust the height of the round piece of steel until you get the right amount of heat generated through it that is transferred to the air being blown across it in the duct..



This burner is available from [www.hydrogengarage.com](http://www.hydrogengarage.com) With this burner you will need more gas production, about 4 liters per minute and more power. This is probably the biggest burner you can power or should power with your 12 volt system and it will still take about 48 amps to power this burner. So this burner is NOT for the smaller HHO system. Only if you have the extra power and if you have the proper HHO generators should you consider this burner.



This burner is also available from [www.hydrogengarage.com](http://www.hydrogengarage.com) With this unit you will need more gas production about 6 liters per minute. Unless you have a very large 12 volt system this may not be appropriate for you to use this unit as it will take about 68 amps to run the HHO units to produce this much HHO gas.



Note burner assembly will slide easily under the cast iron propane camping cook top I bought at the local hardware..



This is a close up of the burner assembly under the cast iron cook top I bought at the local hardware this burner is suppose to be attached to a propane bottle but I by-passed the propane for HHO gas. Obviously this burner works better with cast iron pans as cast iron dissipates the heat better than most other cook wear.

As for heat I have a 1/2" steel plate I place on the burner and the burner heats the steel plate but what I find works better is an old cast iron pot where you place water in it so as it evaporates it puts moisture back in your room air.

What I did is I took a couple of months to build this and did a little bit at a time so it was not so overwhelming.

I will start at the beginning of the process, the Reservoir water bottle at the bottom you will note it has a barb to attach a plastic line slip on your braded 3/8" plastic line over this barb and tighten the hose clamp. (Remember this is plastic so not to tight) I like to mount my Reservoir water bottle on my door but when you do this you have to be careful of the hoses as they can kink when you close the door but that makes it easier if you ever have to add water to the Reservoir water tank.

That line will run into the Water (In) side of your water pump. As you water line is 3/8" and the water pump has a 1" or there abouts inlet side. You will need to take the pump down to your local hardware and ask them to fix you up with a step up from 3/8" to fit the water (in) side of your water pump. They will sell you a few pieces that will have to

be assembled, remember to use the yellow Teflon tape if it's a threaded fitting and if it's a slip fitting use a hose clamp. Now that is done, here is what is next.

On the OUT side of the water pump it will be about 1" size and you will need to take the pump back to the hardware and ask them how to plumb the pump from the (out) fitting down to your original 3/8" hose fitting. (Remember if you have TWO HHO generators you will need to reduce the fittings down to 2 (two) 3/8" hose fittings. With this project you will get real friendly with the people at the hardware, believe me.

Now take your one (or two) 3/8" plastic lines coming off your water pump and have them plug into your HHO generator/s. Note if your HHO Generator manufacture has a water (IN) and a water (OUT) side of the generator/s watch for that.

Now take the one (or two) 3/8" barbs coming out of your HHO generators and run them to your 3/8" heat exchanger (if you have two 3/8" hoses you will need to go to the hardware and ask about how to reduce the two 3/8" hoses down to one 3/8" hose). For the Heat Exchanger, what I did was to buy a 12 foot of 3/8" soft copper line and bend it around and around the dryer until I had about 6" on either end that was relatively straight. At the bottom I plugged the 3/8" copper line into the 3/8" plastic braided line coming off the HHO Generator and put a hose clamp on it.

I ran the other end of that line into the top of the Reservoir water tank.

I now ran a plastic braided 3/8" line out the other top barb fitting on your Reservoir water tank, run this line into the IN side of your Dryer and on the OUT side plug another 3/8" plastic braided line with a hose clamp on both. This line will run through a hole drilled to accept the line going through the case where ever it is convenient. To avoid wear on the plastic line you may need to use a rubber grommet to line the hole you cut so it will not wear a hole in your plastic gas line.

Now for the wiring you have seen above how I attached two color coded heavy gage wires with big battery clips to attach to your batteries.

Where you run the cables through the case be sure to line the holes with a rubber grommet and what I did was to use a hose clamp to hold each line from pulling on the guts inside the case just in case someone ever pulls on the cables.

Now take the red or Positive cable and run it to a step down by crimping each wire until you get down to a 10 gauge wire (if you have two HHO generators use two 10 gauge wires) use a 30 amp fuse for your protection in line and then attach your positive wire to the RED or POSATIVE side of your HHO generator/s and do the same with your Negative wires.

Be sure to attach a 12 gage wire running from a crimp connection off your positive and negative cables as these will need to be attached to your water pump. Be sure to put a fuse in the positive line going to the water pump this will usually be 10 amps.



Example of step down crimp method.



This shows my switches, most people do not like the idea of the power cables arching when they hook them up so then you will need a pair of 20 amp switches. One for the power cable (Positive cable) coming from your crimp connection before it goes to your water pump and then have the other end coming off the switch go to your water pump. For the other switch take your Positive cable going to your HHO generating unit/s and have it go into a switch and then off the switch into your HHO generating unit/s. That should cure the arching problem. (My switches are on the right and are Green, Yellow and Blue from top to bottom. The Green switch operates my fan, which you will NOT need.)

Also note the amp meter I have installed, this is a simple meter with a built in shunt and cost me about \$7.00 on ebay and is simple to wire in just follow included instructions. And you will see my PWM Cell Exciter this unit chops the current and controls the wave of the current coming into your HHO generating cell/s. You will NOT need this as I have found no great advantage with the unit. Your amperage is controlled by the amount of KOH (Potassium Hydroxide) you have in your water, to much KOH and your amperage will run up to 25, 30 or more amps, this you do not want. Dump some of the water out

and replace with distilled water until you get the amperage down to 20 amps or slightly lower.

### Conditioning a new HHO dry cell Generator

Everyone has seen HHO generators where the water is muddy brown to muddy grey there is a way you can stop that from happening and here is how.

- Mix a 7% concentration (by weight) of Citric Acid Powder with each Liter of water and pump it through the cell for at least 30 minutes, then rinse out.
- Rinse out with distilled water not once but at least 4 times.
- Blow air through the cell to help it dry.
- After this process is done, you can start conditioning using low current and a 5% KOH distilled water concentration.
- Run the cell at low amperage, no more than 4 amps, for at least 2 hours.
- Rinse out after conditioning, with distilled water, and rinse again.
- Mix your electrolyte solution (KOH) as needed; do not use more than 28% by weight. Amperage decreases if you use more than 28%
- When ever adding water to the system ONLY use distilled water as all other water has impurities that will discolor your water and could hinder your HHO gas production.
- IF you ever find you need to add water keep in mind KOH does not evaporate so you probably will not need to add extra KOH, add distilled water to where you need it then check your amps, if they are right then you are done, if they are low it is easy to then add a small amount of KOH to bring the amps up to within range.

The amperage you put into your HHO generators is determined by how much Potassium Hydroxide (KOH) you have in your water. At this point I highly recommend you add a amp meter to your HHO heater/cooker so you can see what amps you are drawing. I would use the analog meter as they are easier to install and get one that has the shunt built in and they are simple to install. (You can find these on Ebay) Just follow directions. I cut

a hole in my case by drilling a 1/2" hole and then used a saber saw to cut a bigger hole to allow the fitting of the amp meter.

What I did was when the system was all set up and I had the pump running and checked for leaks etc. Also keep in mind this water pump is NOT self priming, IF you plug it in and it does NOT work don't get upset just rock the unit back and forth to work water down into the pump. I added a heaping tablespoon full of KOH or Potassium Hydroxide and ran the unit for about 30 minutes. After that I added another heaping tablespoon full of KOH and I kept doing this until I got my amperage up between 15 and 20 amps. You should try and keep your HHO heater/cooker down to 20 amps max and 20 amps is a lot of power draw for this unit, but it can handle up to 30 amps.

You can find KOH on ebay or you can buy it from Aloha Services, 4226 126<sup>th</sup> Pine Marysville, WA 98217 It's about \$28.00 for 10 pounds. Plus shipping

## WARNING:

HHO gas is explosive do not test this unit in your home until your sure it has NO leaks and is safe to use and operate indoors. When starting this unit as soon as power hits the HHO generators and the water pump you will start making gas right away so do NOT delay in lighting your burners ASAP.

This unit has NO storage capacity so DO NOT attempt to shut off or block the gas going to the burner while power is

still applied to the HHO generator/s and/or water pump to do so a bigger explosion WILL occur, one you will NOT like I guarantee, death, injury, destruction can occur.

To shut the unit off simply un-plug the unit from it's power, by disconnecting the power it stops the pump from pumping and stops the HHO reaction and the gas will simply burn out that is in the lines, usually with a mild pop to let you know it's out.

This unit does not need the gas shut off valve on the burner assembly, you simply do not need it. The reason my unit has a shut off valve is I have two burners and this way I can shut off one and open the other as needed.

Copyright 2013 by Dr. T. M. Lamb